

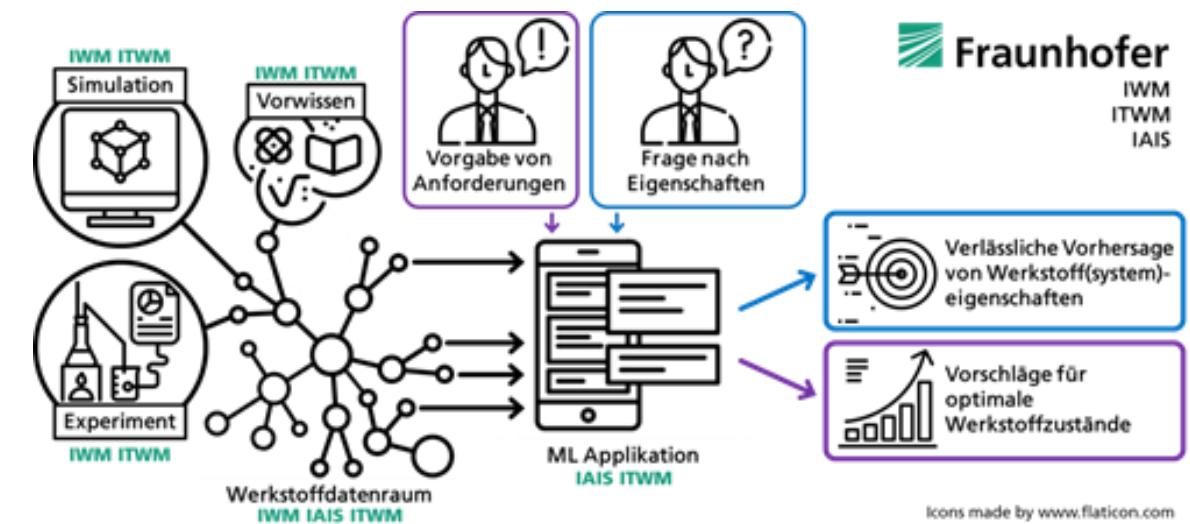
## ONLINE-VERANSTALTUNG

# Digital verfügbares Werkstoff- und Prozesswissen Live-Demo der Nutzung von Datenraum-Werkzeugen

Abschlusskolloquium  
des Fraunhofer-Konsortiums »UrWerk«  
zur Entwicklung von unternehmensspezifischen  
Werkstoff(system)-Datenräumen

Moderation Dr. Michael Luke  
Projektleiter »UrWerk«  
Geschäftsfeldleiter »Bauteilsicherheit und Leichtbau«  
am Fraunhofer-Institut für Werkstoffmechanik IWM

24.November 2022

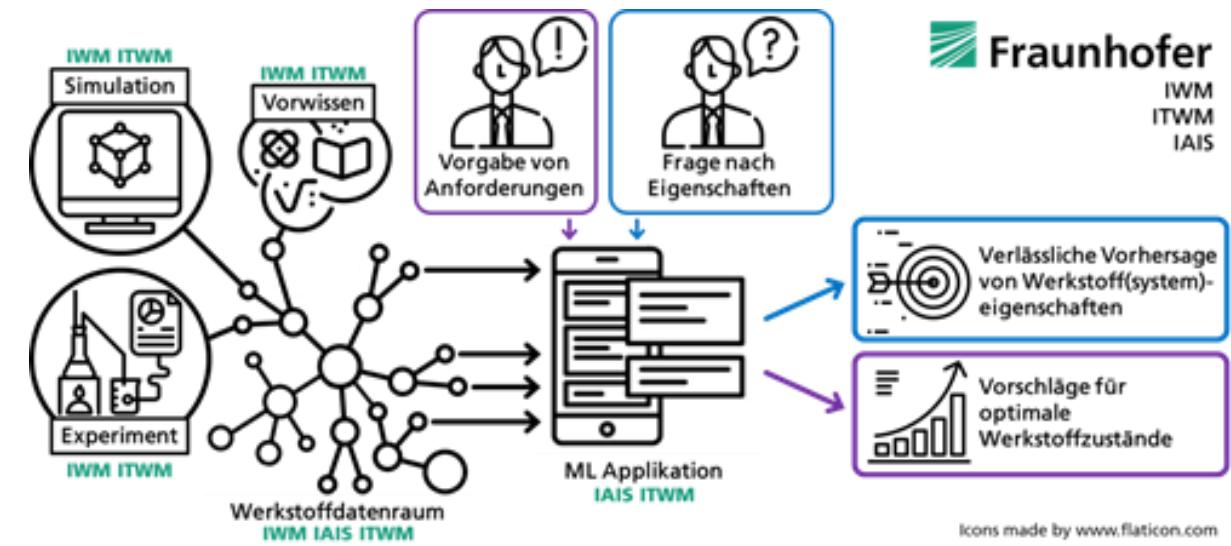


# Digital verfügbares Werkstoff- und Prozesswissen

## Live-Demo der Nutzung von Datenraum-Werkzeugen

24.11.2022

Sascha Fliegener,  
José Manuel Domínguez,  
Joana Francisco Morgado,  
Johannes Rosenberger



MAVO „UrWerk“ (2019 – 2022)  
Unternehmensspezifische Werkstoff-Datenräume zur beschleunigten Produktentwicklung

# Agenda

## ■ Ontologie & Wissensgraph

- Einführung
- Vorgehensweise Ontologieerstellung
- Datenformat (RDF)
- Mapping-Workflow
- Datenabruf (SPARQL)

## ■ UseCase1: Fatigue Datenbank

- Wissensgraph (Miro-Board)
- Demo SPARQL queries (Select & Filter, Reasoning)

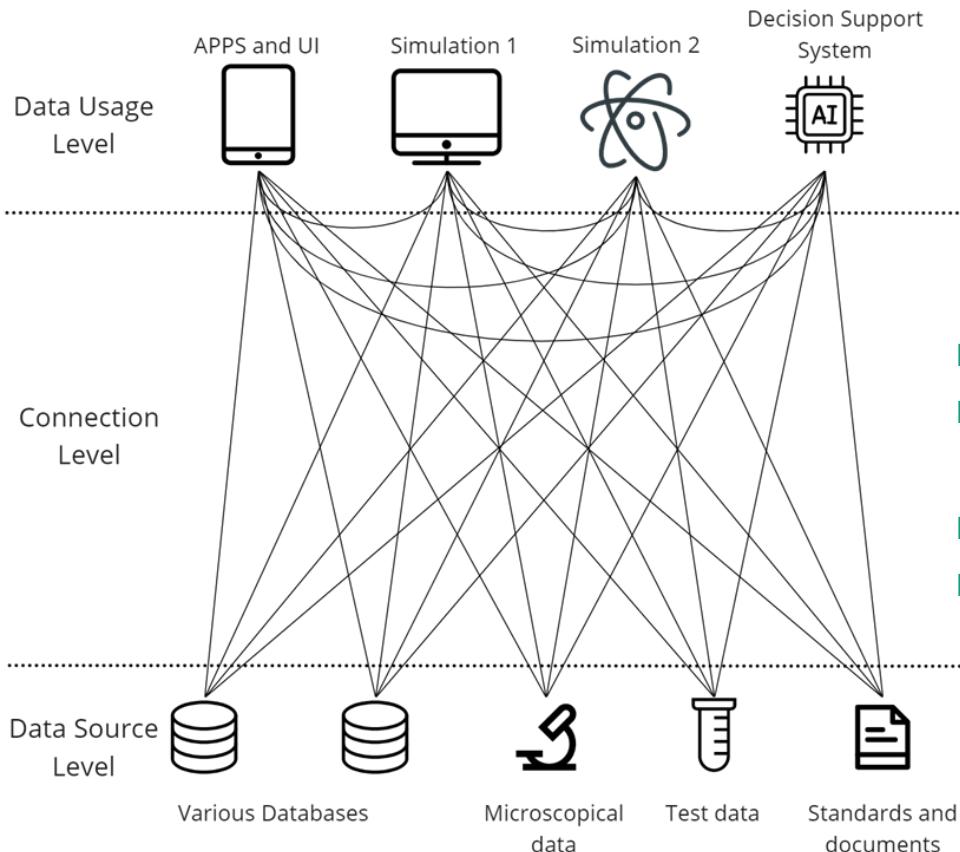
## ■ UseCase2: 100Cr6 Prozesshistorie

- Prozessgraph (Knowledge Base Builder)
- Demo SPARQL queries (Abfrage Wärmebehandlungshistorie)

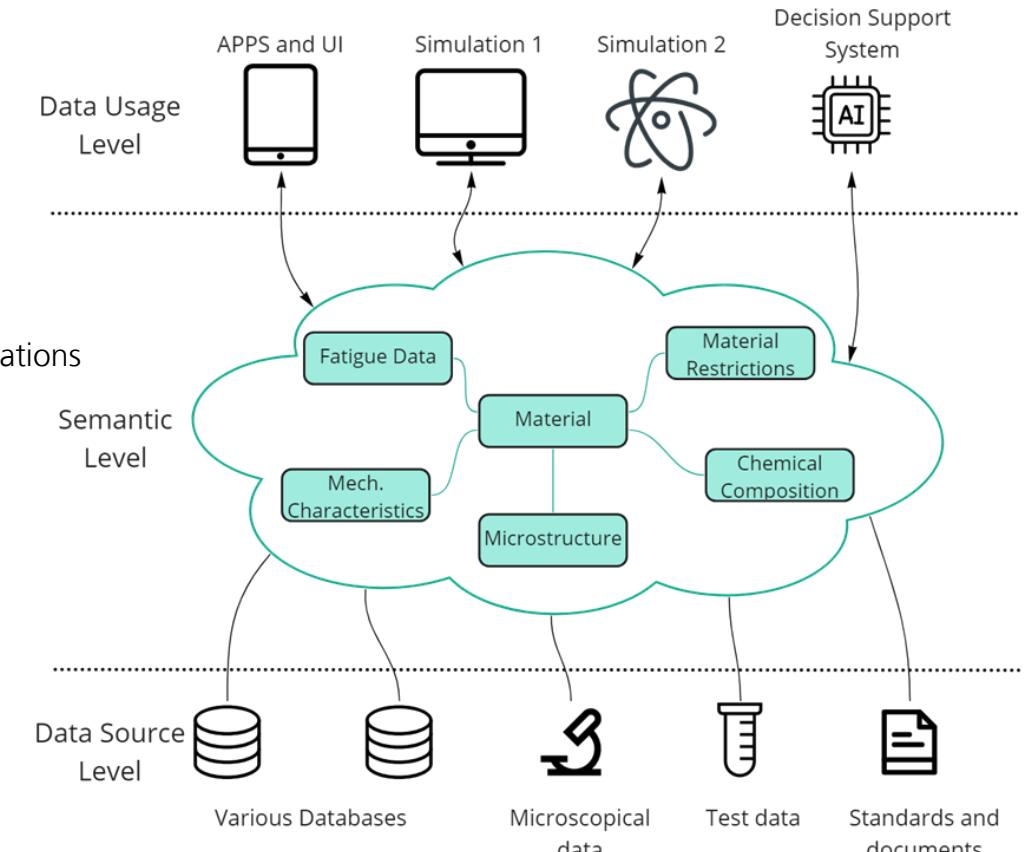
# Ontology and Knowledge Graph

## Motivation

Why use Knowledge Graphs?



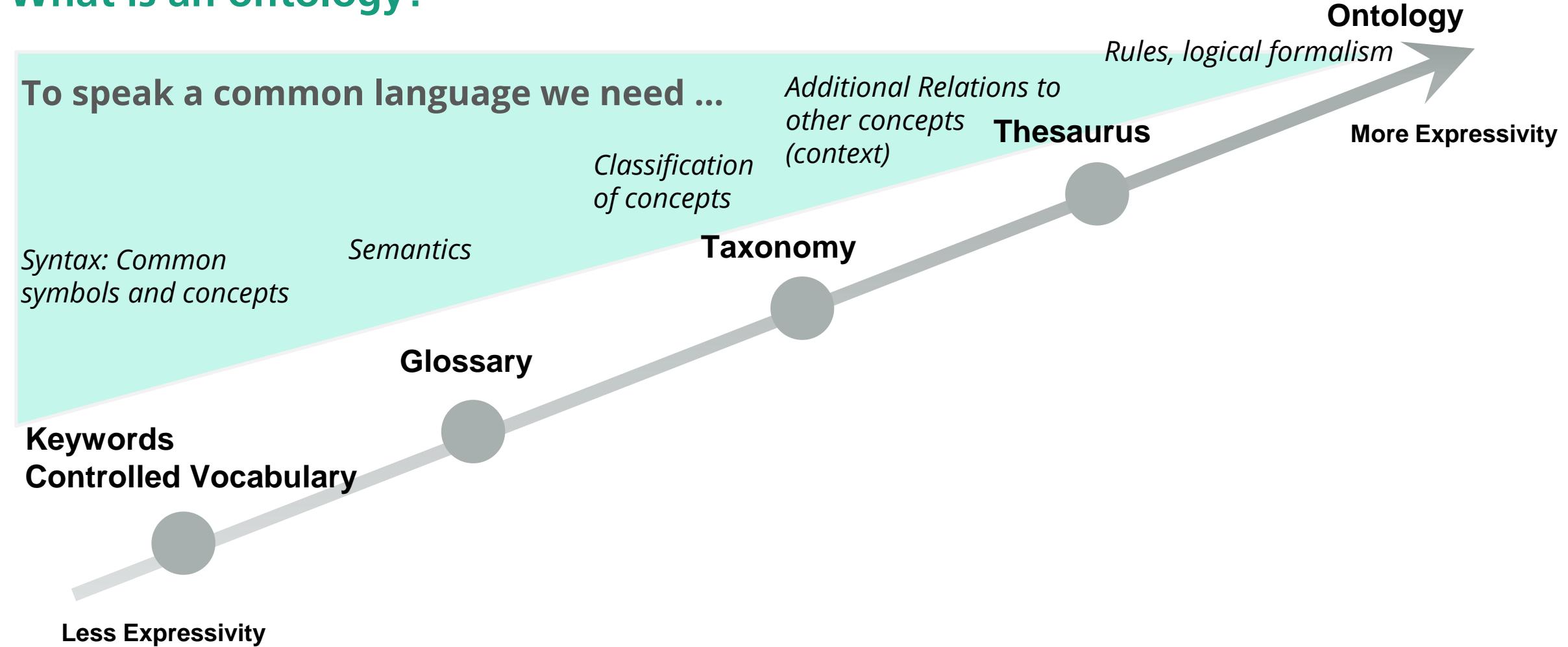
Situation **before** the use of Knowledge Graphs



Situation **after** the use of Knowledge Graphs

# Ontology and Knowledge Graph

## What is an ontology?



# Ontology and Knowledge Graph

## What is an ontology?

To speak a common language we need ...

Syntax: Common symbols and concepts

Semantics

Keywords  
Controlled Vocabulary

Less Expressivity

Glossary

- Relies on formal logics – DL, FOL
- Axioms, inference
- PartOf, Disjointness, Inversiveness

Classification of concepts

Taxonomy

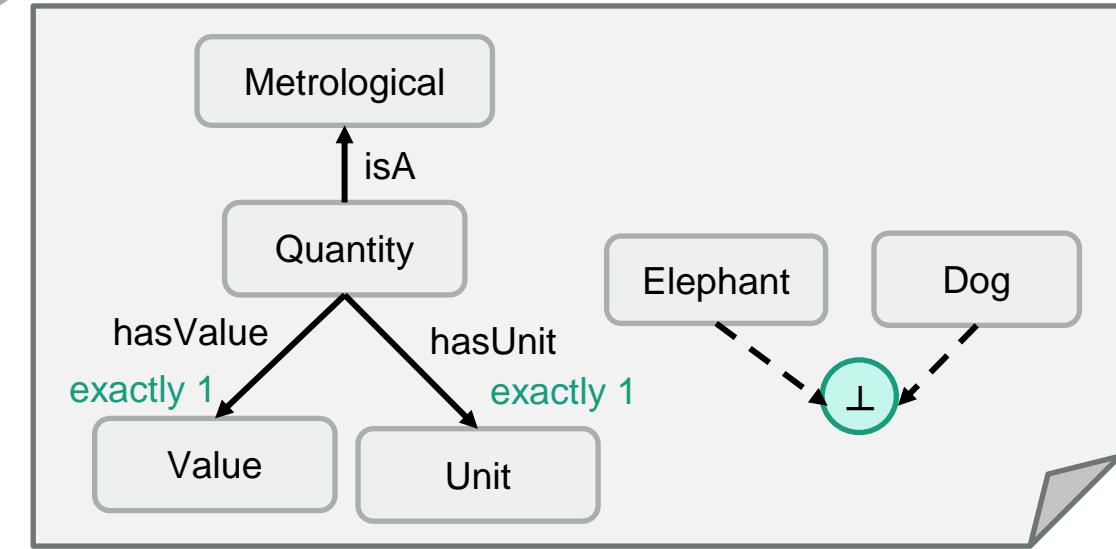
Additional Relations to other concepts (context)

Thesaurus

Ontology

Rules, logical formalism

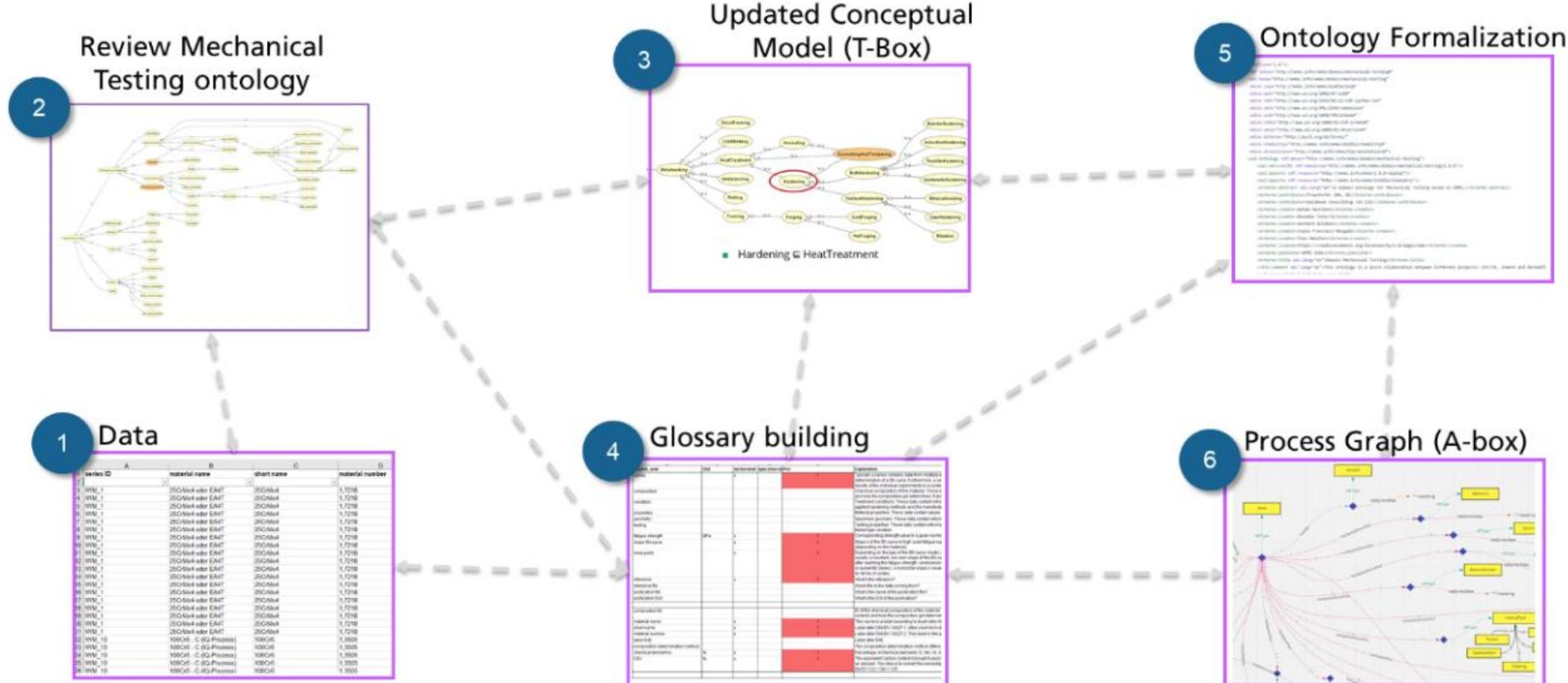
More Expressivity



# Ontology and Knowledge Graph

## Best practise guide

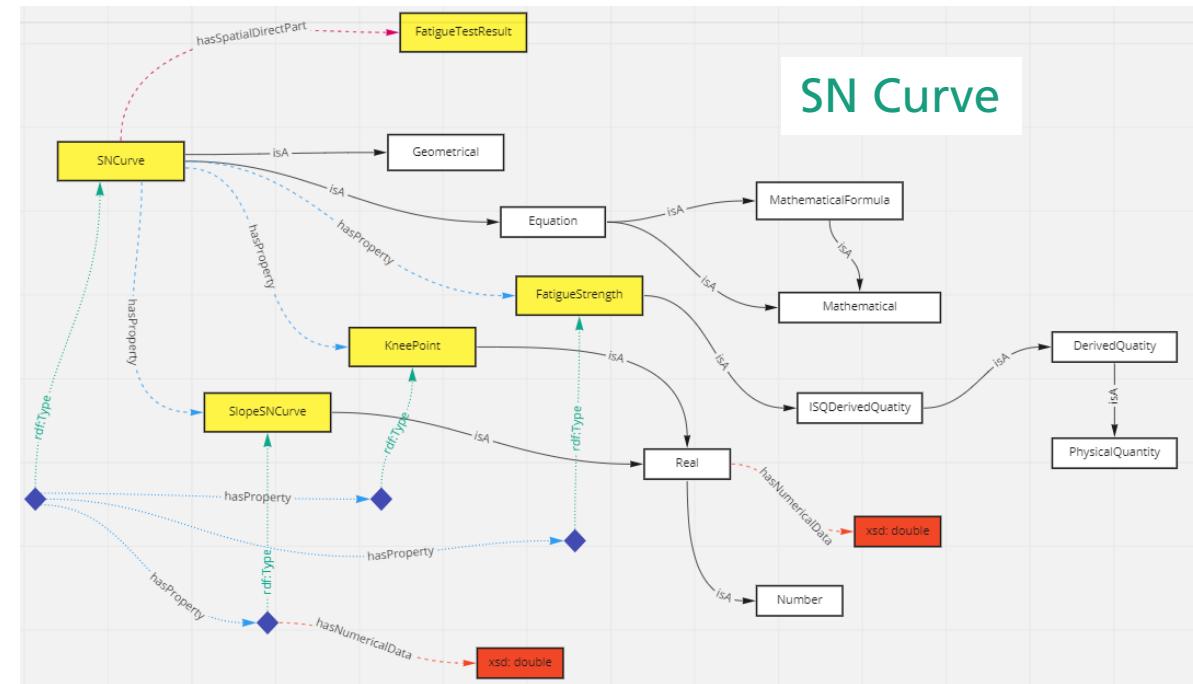
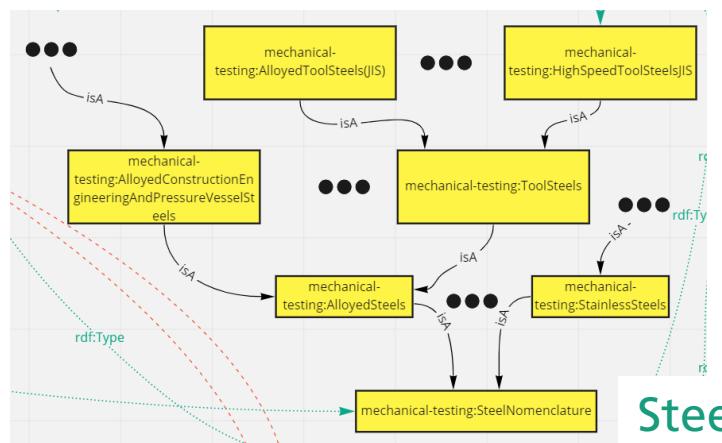
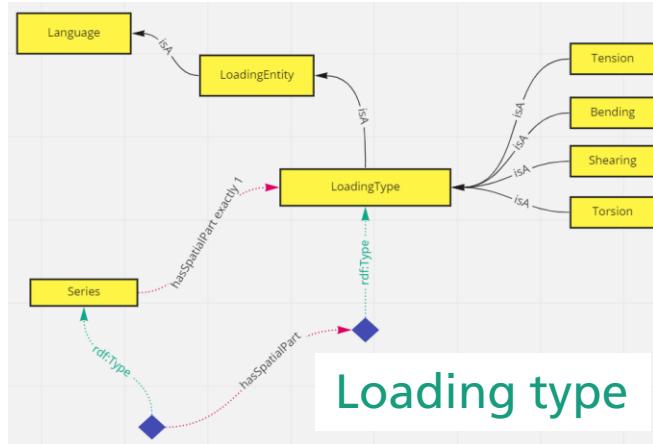
- Vorgehensweise zur Erstellung von Domänenontologie und Wissensgraph



# Ontology and Knowledge Graph

## Domain ontology

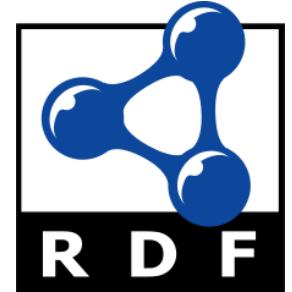
- Defining the fatigue „vocabulary“ in EMMO Mechanical Testing [1]



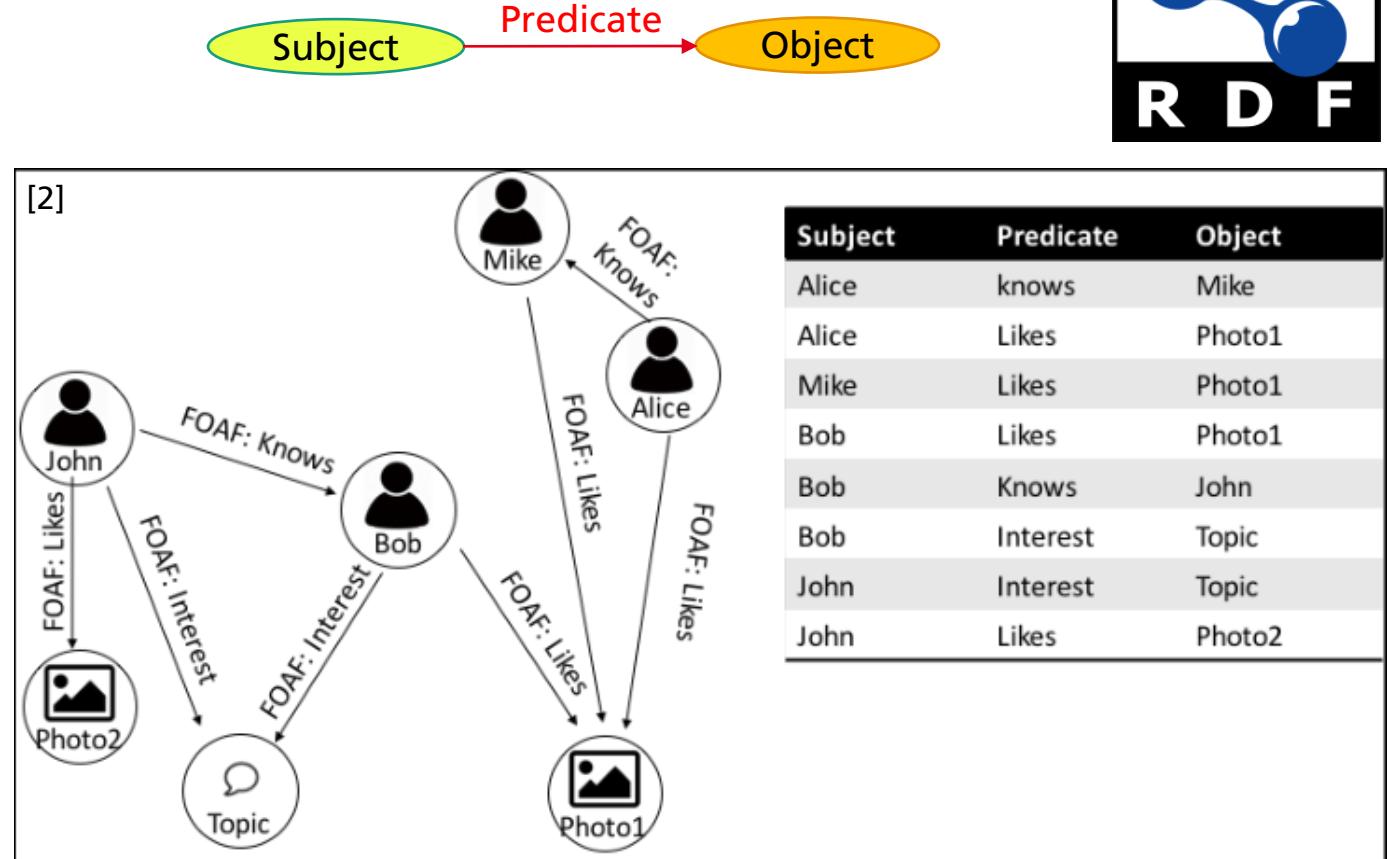
Steel Nomenclature

# Ontologie & Wissensgraph

## Datenformat (RDF)



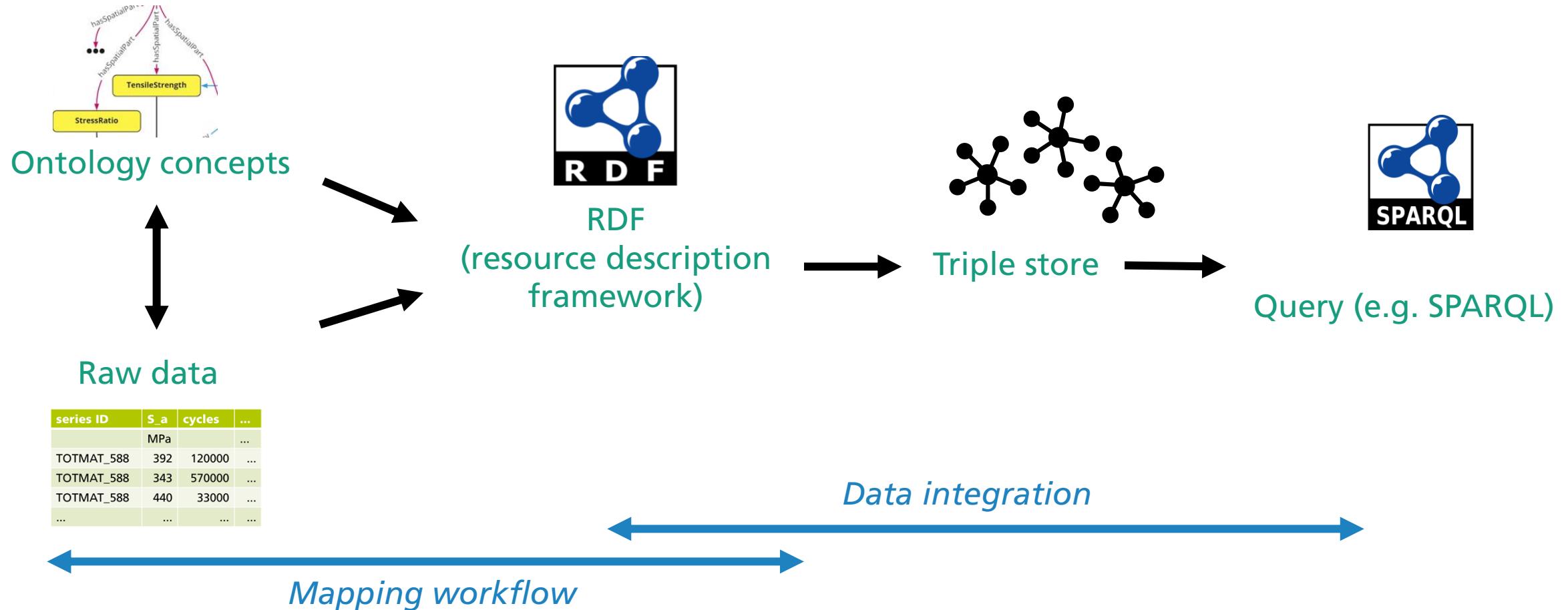
- Resource Description Framework
- W3C data model [standard](#)
  - A *directed graph* consisting of triple statements: subject, predicate and object
  - Text serialization formats: XML-based, JSON-based, turtle...
- Best handled in a triplestore
- Querable with SPARQL
- Ontology and knowledge graphs can be stored as RDF



[2] Hajeer, Mustafa & Dasgupta, Dipankar. (2016). Distributed genetic algorithm to big data clustering. 1-9. [10.1109/SSCI.2016.7849864](https://doi.org/10.1109/SSCI.2016.7849864).

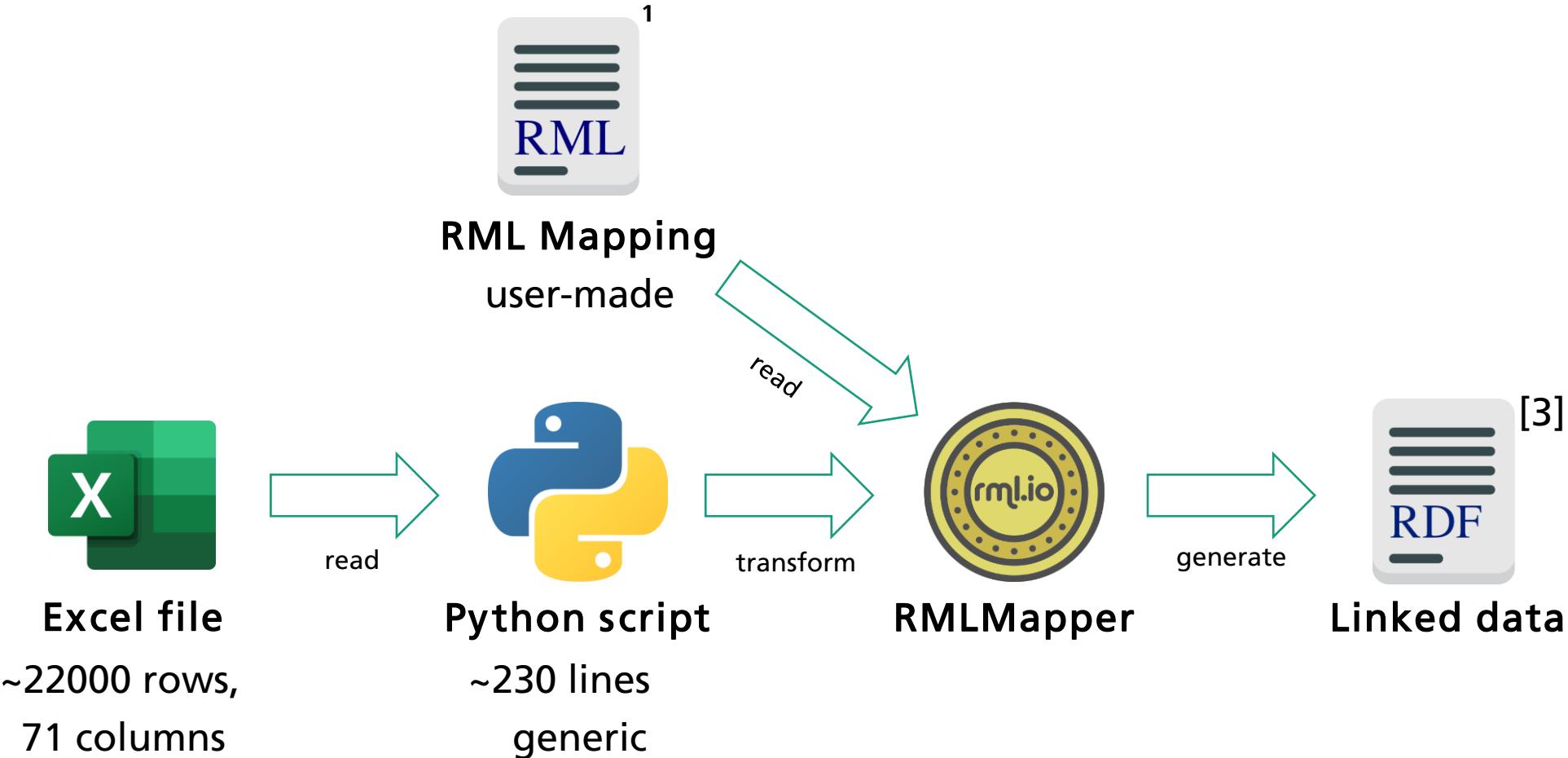
# Ontologie & Wissensgraph

## Vorgehensweise Mapping & Integration



# Ontologie & Wissensgraph

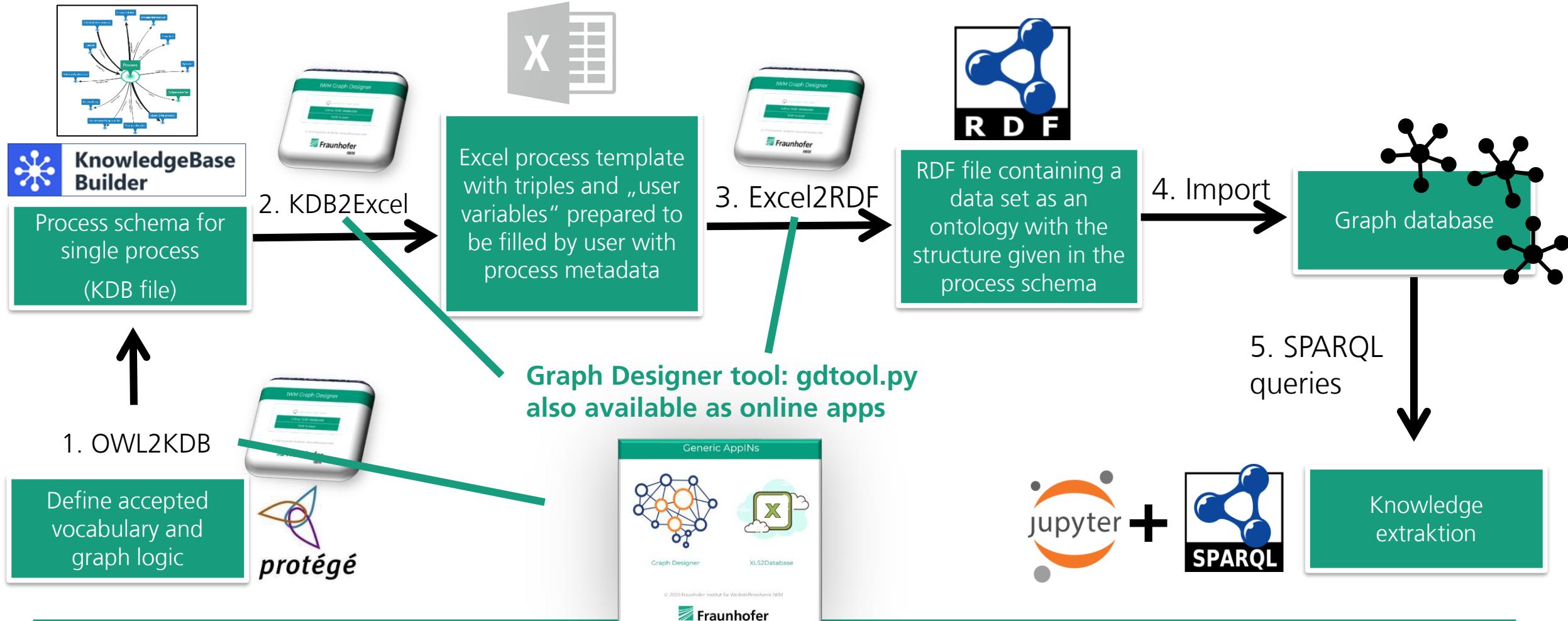
## Mapping Workflow: RML Workflow (fatigue database)



[3] By Emoji One, CC BY-SA 4.0, <https://commons.wikimedia.org/w/index.php?curid=60087501>.

# Ontologie & Wissensgraph

## Mapping Workflow: IWM Graph Designer (100Cr6 steels)



# Ontologie & Wissensgraph

## Datenabruf (SPARQL)

- SPARQL Protocol And RDF Query Language
- Querying RDF (Resource Description Framework) data in graph databases taking into account the relationships between the data
- A SPARQL query describes a **pattern** to match
- Example: match pattern to obtain country names and their capital cities from [DBpedia](#).

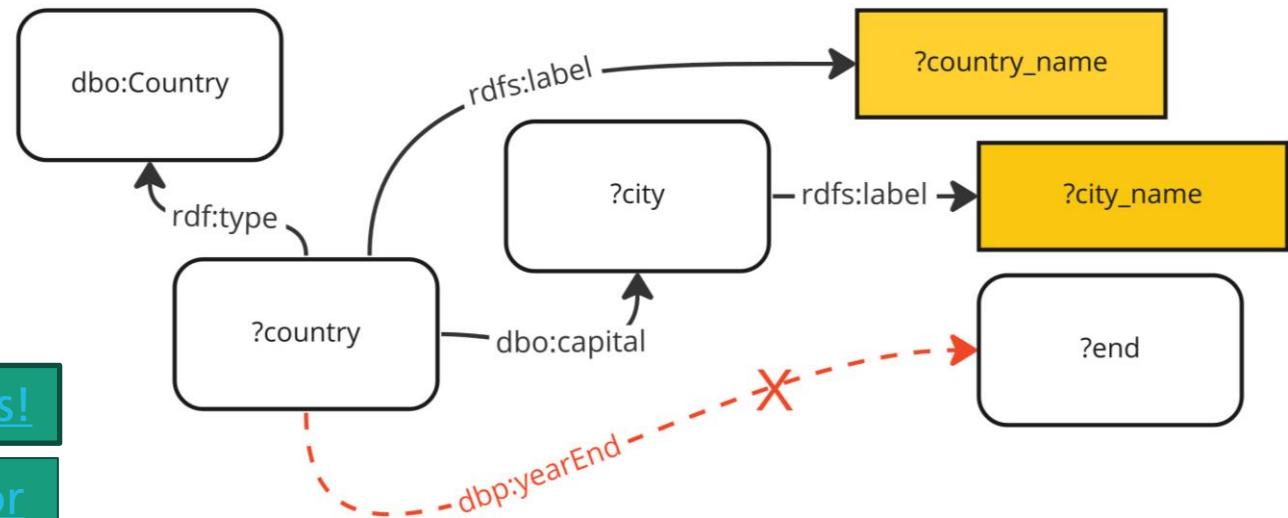
PREFIX dbo: <<http://dbpedia.org/ontology/>>

[...]

```
SELECT DISTINCT ?city_name ?country_name WHERE {
    ?country rdf:type dbo:Country ;
              rdfs:label ?country_name .
    FILTER NOT EXISTS { ?country dbp:yearEnd ?end }
    ?country dbp:capital ?city .
    ?city rdfs:label ?city_name .
}
[...]
} ORDER BY ?country_name
```

Show results!

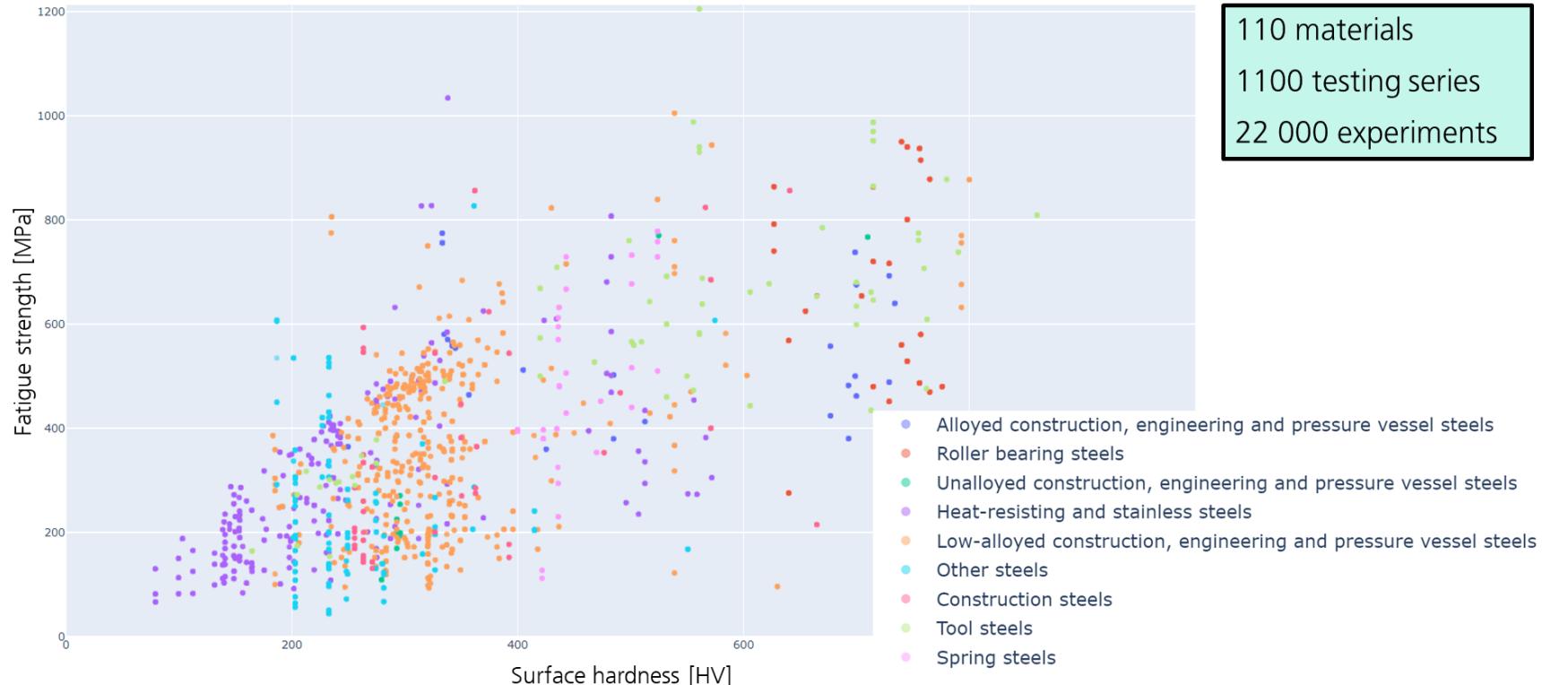
Query editor



# UseCase1: Fatigue Datenbank

## Einführung

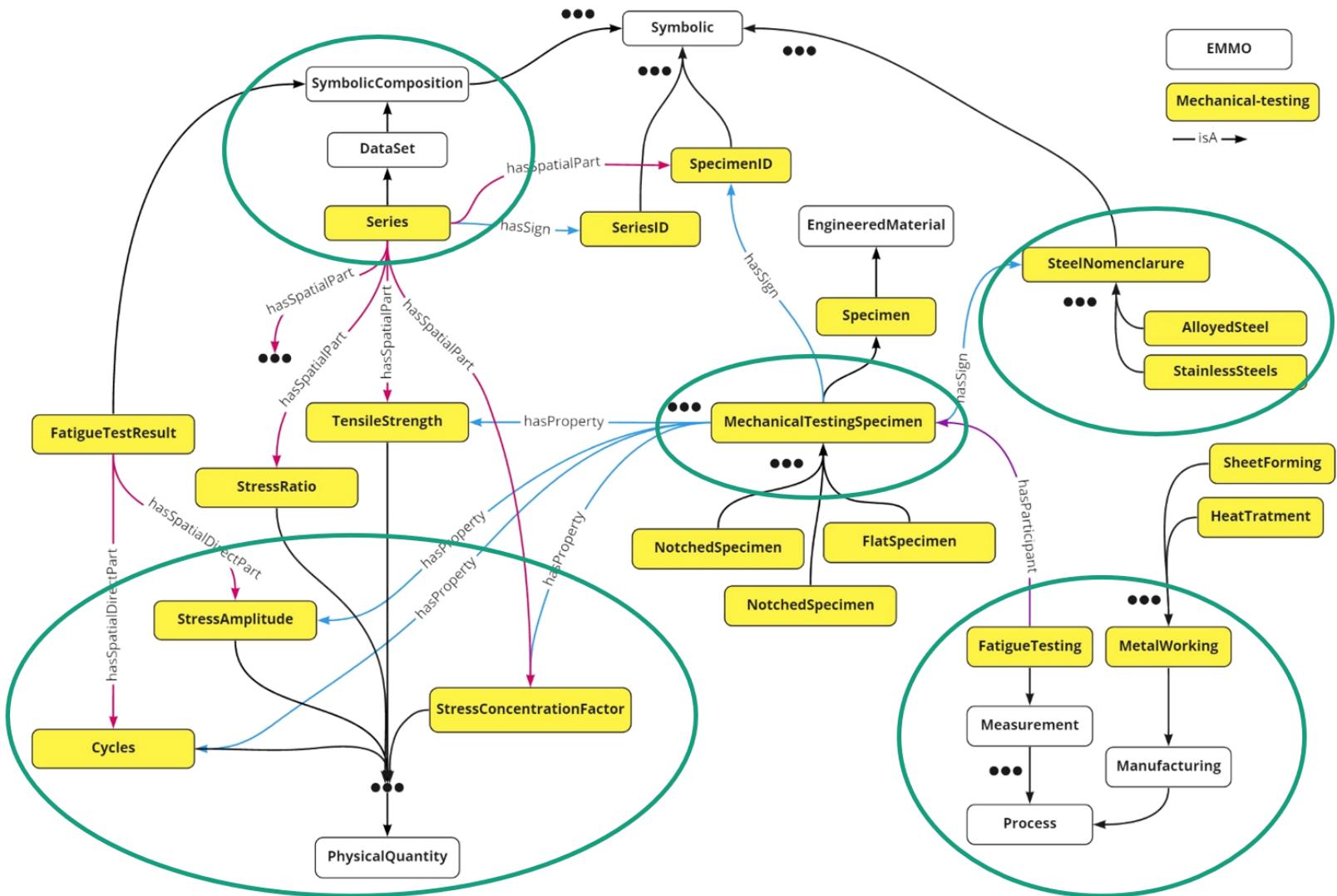
- Large fatigue database for 110 materials (high strength steels)
- AIM: Systematic queries based on domain ontology describing the fatigue use case



# UseCase1: Fatigue Datenbank

## Intro & process graph

- Full process graph  
see Miro Board



# UseCase1: Fatigue Datenbank

[See live demo \(Python Notebook\)](#)

## ■ Select / filter queries

- 1: Select all series / materials with a fatigue strength > 800 MPa. What is the surface hardness and CEV for these materials?
- 4: Select all specimens, their fatigue strength and their surface hardness.

## ■ Group / aggregate queries

- 5: Group series by loading type, determine min, max, average R ratio.
- 6: Group all series based on material and select groups with a minimum hardness of 500. Order with decreasing hardness.

# UseCase1: Fatigue Datenbank

## See live demo (Python Notebook)

### ■ Examples for reasoning/use of ontology

#### ■ Example 1: Steel categories

→ querying the data from a certain steel category (e.g. StainlessSteels)

- Alloyed steels
  - Alloyed construction, engineering and pressure vessel steels
    - Alloyed construction, engineering and pressure vessel steels (DIN 10027-2)
- Construction steels
  - Construction steels (JIS)
  - Construction steels (Misc.)
- Other steels
  - High carbon steel wire rods (JIS)
  - Materials with increased temperature properties (DIN 10027-2)
  - Materials with special physical properties including Ni (DIN 10027-2)
  - Metals with special properties (SAE)
- Roller bearing steels
  - Roller bearing steels (DIN 10027-2)
- Spring steels
  - Spring steels (JIS)
- Tool steels
  - Alloyed tool steels (JIS)
  - Carbon tool steels (JIS)
  - High speed tool steels (JIS)
- Low-alloyed steels
  - Low-alloyed construction, engineering and pressure vessel steels
    - Construction, engineering and pressure vessel steels, Cr-Mo with Mo
    - Construction, engineering and pressure vessel steels, Cr-Mo with Mo
    - Low-alloyed steels for machine structural use (JIS)
  - Unalloyed construction, engineering and pressure vessel steels
    - Unalloyed construction, engineering and pressure vessel steels with Mn
    - Unalloyed construction, engineering and pressure vessel steels with Mn
    - Unalloyed construction, engineering and pressure vessel steels with Mn
- Stainless Steels
  - Heat-resisting and stainless steels
    - Heat-resisting stainless steels (SAE)
    - Heat-resisting steel bars and wire rods (JIS)
    - Stainless steels (JIS)
    - Stainless steels with special additives (DIN 10027-2)

# UseCase1: Fatigue Datenbank

## See live demo (Python Notebook)

### ■ Examples for reasoning/use of ontology

#### ■ Example 1: Steel categories

→ querying the data from a certain steel category (e.g. StainlessSteels)

#### ■ Example 2: Stress concentration factor

→ Stress concentration factor  $K_t > 1.0$  → specimen features a notch

Description: NotchedSpecimen

Equivalent To +

- MechanicalTestingSpecimen  
and (hasProperty some  
(StressConcentrationFactor  
and (hasQuantityValue exactly 1 (Real  
and (hasNumericalData some xsd:double[> "1.0"^^xsd:double]))))
- MechanicalTestingSpecimen  
and (hasSpatialDirectPart some SpecimenNotch)

■ Alloyed steels
■ Alloyed construction, engineering and pressure vessel steels
■ Alloyed construction, engineering and pressure vessel steels (DIN 10027-2)
■ Construction steels
■ Construction steels (JIS)
■ Construction steels (Misc.)
■ Other steels
■ High carbon steel wire rods (JIS)
■ Materials with increased temperature properties (DIN 10027-2)
■ Materials with special physical properties including Ni (DIN 10027-2)
■ Metals with special properties (SAE)
■ Roller bearing steels
■ Roller bearing steels (DIN 10027-2)
■ Spring steels
■ Spring steels (JIS)
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■ Low-alloyed steels
■ Low-alloyed construction, engineering and pressure vessel steels
■ Construction, engineering and pressure vessel steels, Cr-Mo with Mo
■ Construction, engineering and pressure vessel steels, Cr-Mo with Mo
■ Low-alloyed steels for machine structural use (JIS)
■ Unalloyed construction, engineering and pressure vessel steels
■ Unalloyed construction, engineering and pressure vessel steels with Cu
■ Unalloyed construction, engineering and pressure vessel steels with Cu
■ Unalloyed construction, engineering and pressure vessel steels with Cu
■ Stainless Steels
■ Heat-resisting and stainless steels
■ Heat-resisting stainless steels (SAE)
■ Heat-resisting steel bars and wire rods (JIS)
■ Stainless steels (JIS)
■ Stainless steels with special additives (DIN 10027-2)

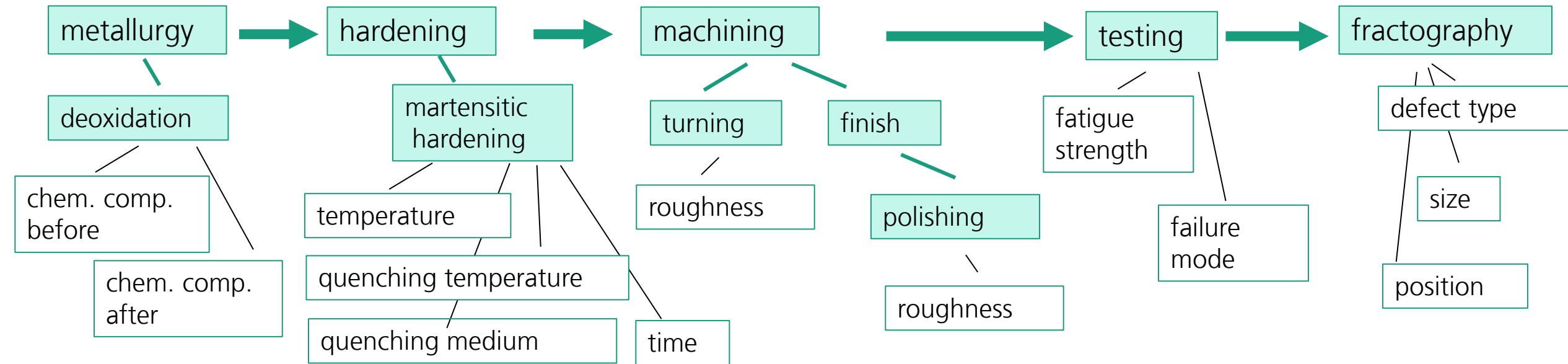
# UseCase2: 100Cr6 Prozesshistorie

## Intro & process graph

process steps

parameters / numerical values

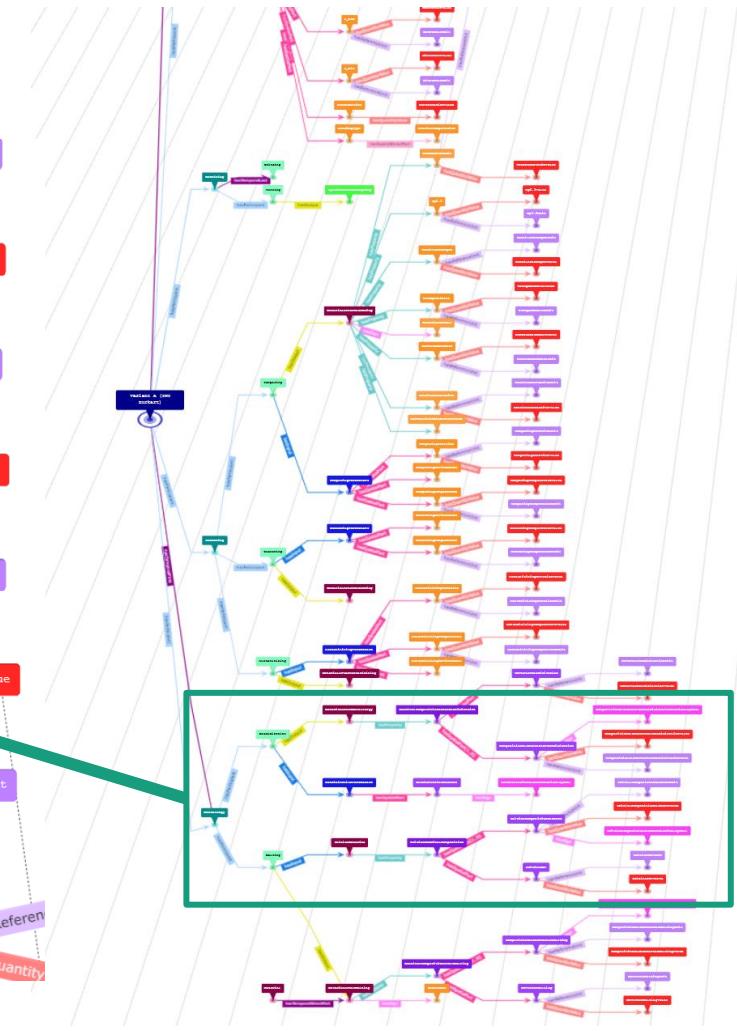
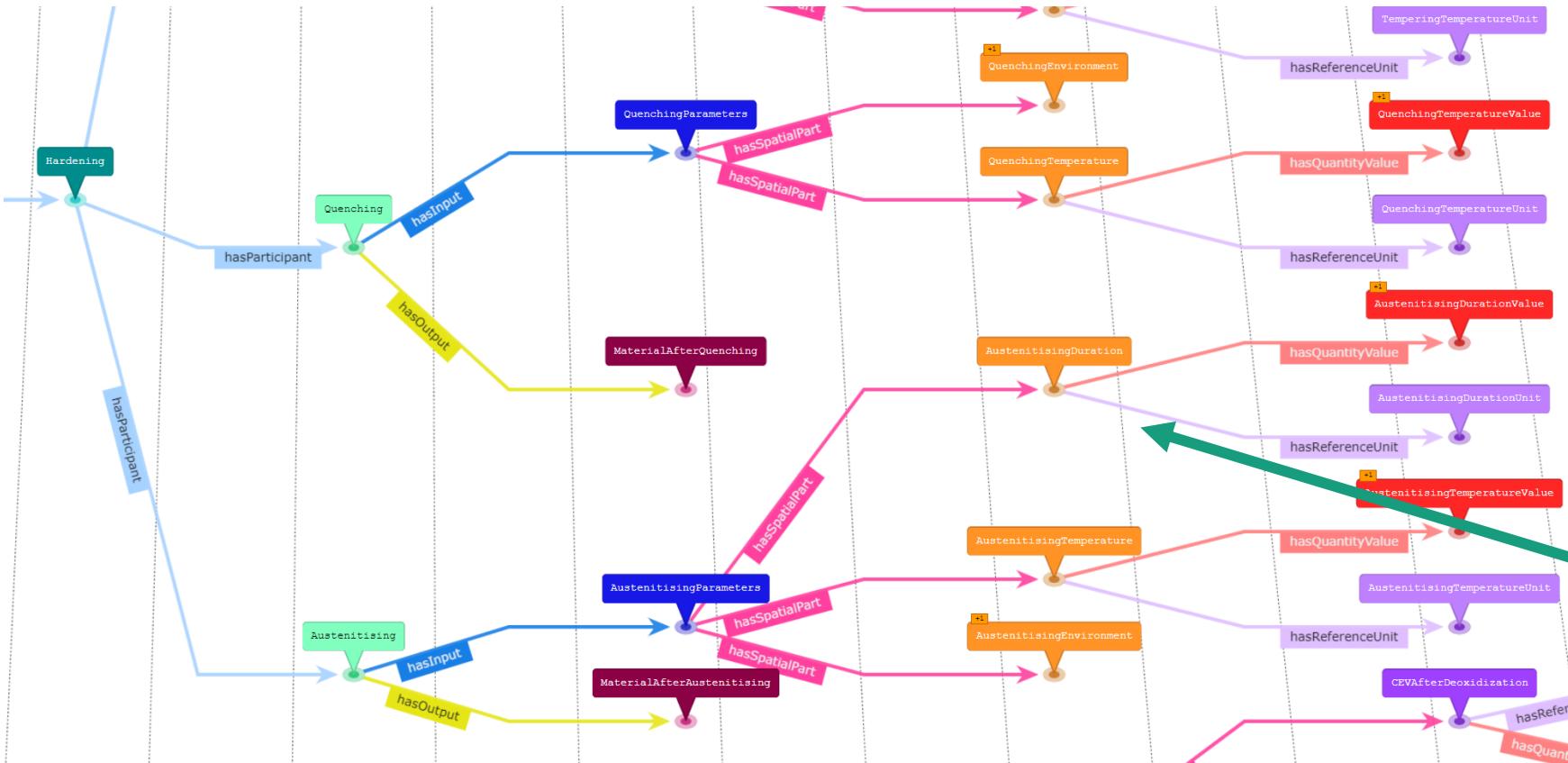
- Overview process history / modular approach
- Full process graph see Knowledge Base Builder



# UseCase2: 100Cr6 Prozesshistorie

## Intro & process graph

- Full process graph see Knowledge Base Builder



# UseCase2: 100Cr6 Prozesshistorie

## See live demo (Python Notebook)

- **Demo 1:** Retrieve process sequence by SPARQL and display hierarchical structure by Python widget
- **Demo 2:** Query and plot the heat treatment history for the different material variants

